

Today's Speakers

- **Stefan Siegler**, Chair of IRQB and Vice President Business Excellence and Quality Management, Siemens Mobility
- **Patrice Camilleri**, Global Performance Manager, ALSTOM
 - **Jana Jung**, IRIS Development Manager, UNIFE
 - **Michael Betz**, Quality Manager, Schaeffler

The background features a dark teal gradient with a pattern of lighter teal dots of varying sizes, some forming a curved trail on the right side. A solid teal vertical bar is positioned on the left side of the slide.

Performance Management

Dr. Stefan Siegler
SMO BE

SIEMENS

Value add is created by
performance – not only
by existence of the
management system

IRIS Certification[®] is based on ISO 9001 plus railway-specific supplemental and IRIS Certification[®] conformity assessment 2020



ISO/TS22163 Railway Applications - Quality Management System

IRIS Certification[®] conformity assessment 2020

ISO9001:2015

Railway-specific supplemental

“Enabler”

Customer perception

Performance evaluation

Requirements of ISO 9001:2015

Additional requirements of railway sector with railway specifics:

- 22 mandatory processes
- 5 mandatory key processes
- KO-questions
- Mandatory and optional KPIs

Assessment of ISO 9001:2015 requirements and additional railway-specific requirements

Evaluation of Stakeholder analysis, customer feedback and 3 mandatory KPIs

- Customer satisfaction
- On time delivery
- Nonconformities raised by the customer

of the 5 mandatory processes:

- Design & development
- Requirements management
- Project management
- EPPPS
- Production & service provision

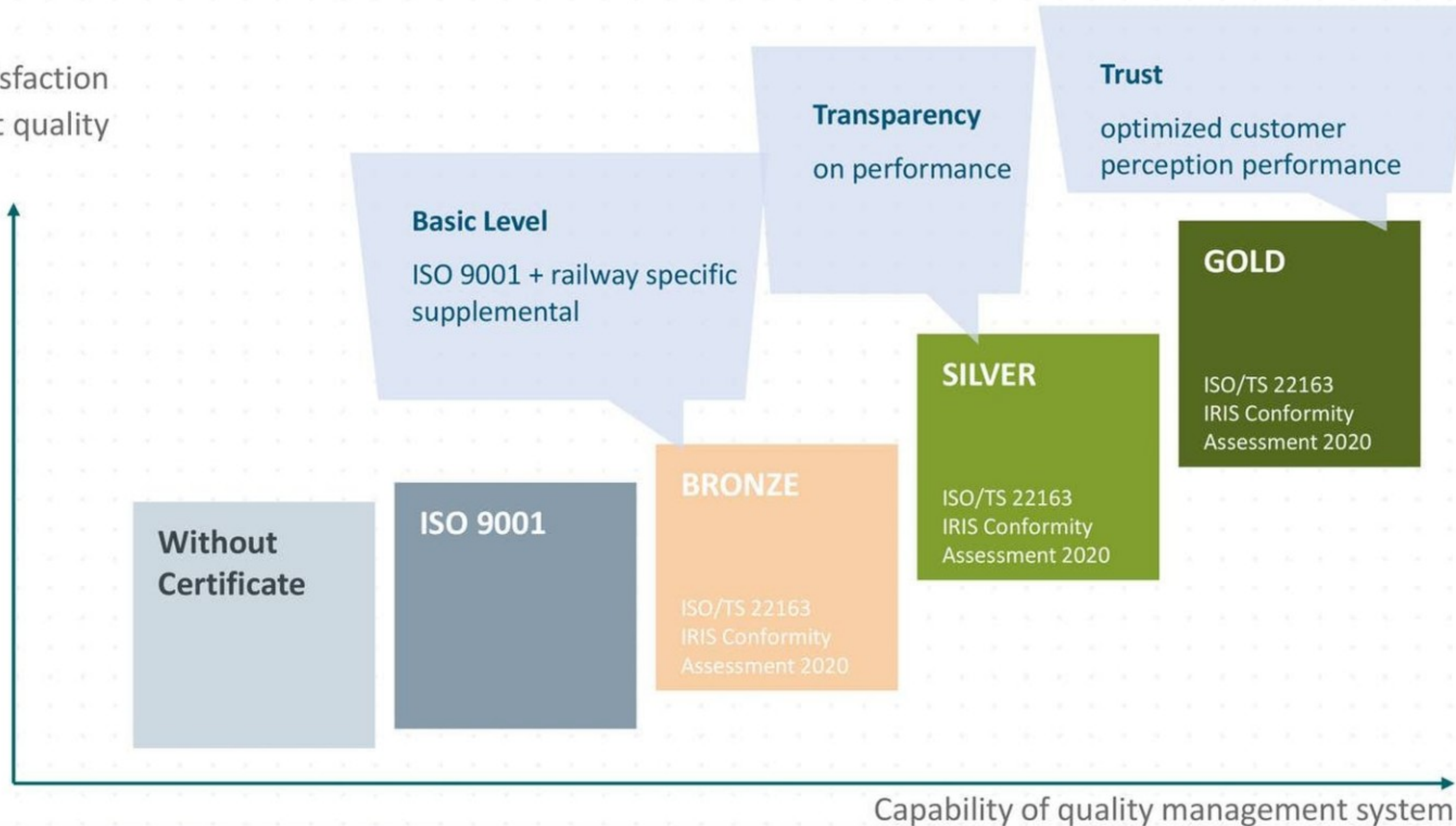
Existence of the business management system

Capability & effectiveness of the business management system



IRIS Certification[®] gives transparency about the performance of organisations

Customer satisfaction
& product quality



Experience as a provider of mobility solutions Siemens benefits from IRIS - ISO/TS 22163 and Conformity Assessment 2020



Supply Chain

Improving quality performance and reduction of effort in the supply chain



Business Management System

Continual improvement of business management system



Performance

IRIS standard guides from process adherence to process performance management



Customer

Increased transparency and trust in quality performance

IRIS standard guides us from process adherence to process performance management

Standard QM Systems



Compliance with standard specification requirements



Independent selection of KPIs possible



⇒ Standard specification focus



IRIS Certification®



- Compliance with business needs
- Feedback performance results through objective and standardized performance evaluation

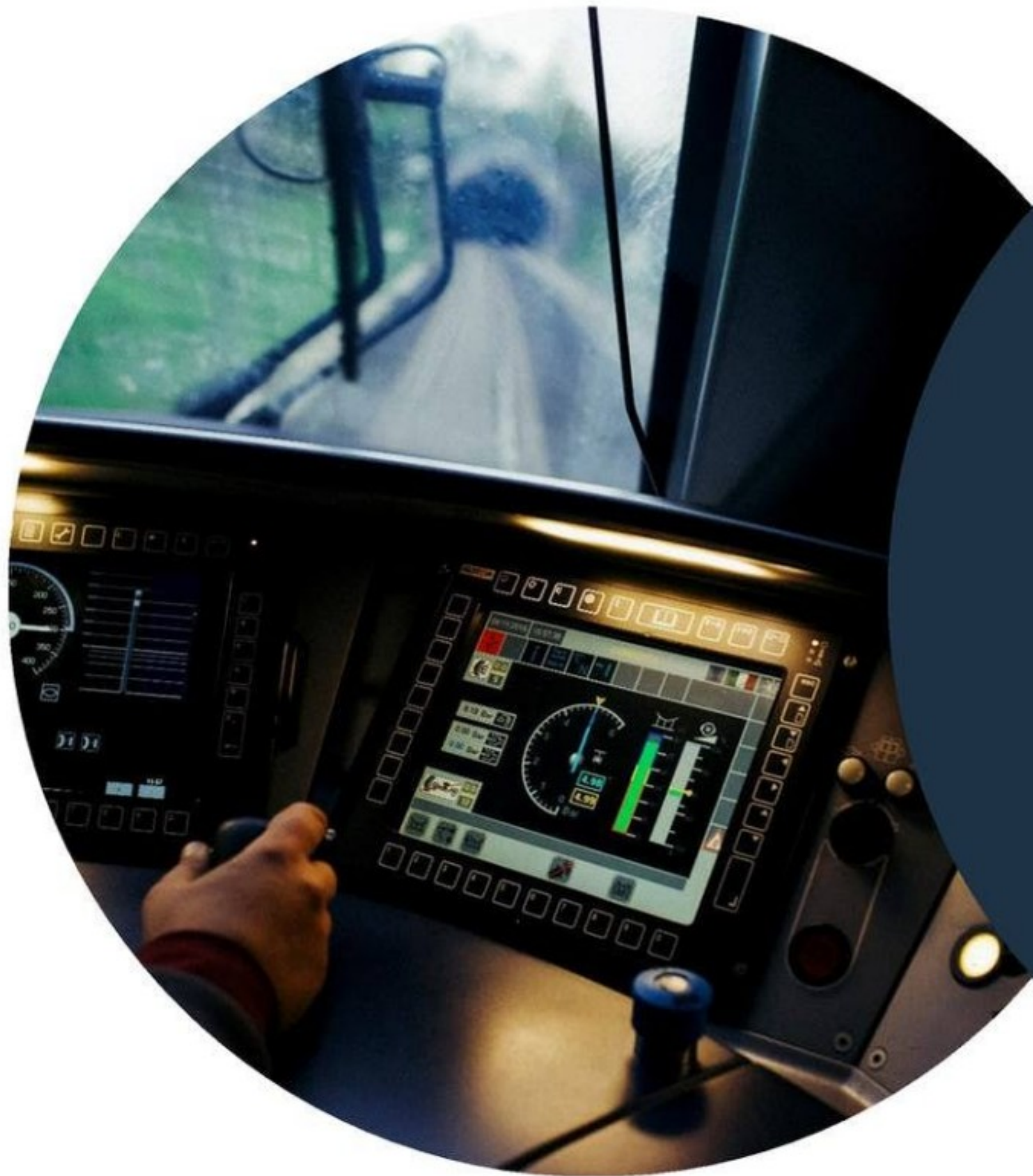


- KPI definition is aligned with process customers
- Beneficial mandatory and recommended KPIs helps to control and improve processes



⇒ Business focus

Strengthening of quality management due to increased management attention



IRQB Performance Management Webinar

Alstom/Transformation/Global
Performance
Patrice Camilleri

February 2021

How it all started...

- Too many KPIs everywhere, many not formalized in the management system
- Heavy Executive reviews (60+ KPIs reviewed monthly in Operations Mgmt team!)
- Each function with freedom to constantly adapt its dashboard
- Not so clear link with business objectives
- ... and a NC on the matter at an IRIS audit !

98%*

of key Operations' KPIs formalized in Management System (up from only 55%)

Taking control
over our
Performance
System

Our guiding principles

1. Having the right KPIs to monitor our strategic execution
2. Simplified governance for performance reviews, what each level sees in terms of KPIs
3. Clear rules-of-the game: target setting, KPI definition sheet
4. KPI selection focused on deployment or result, use both leading vs. lagging, increased focus on look-ahead KPIs to anticipate actions
5. Transparent view on perf across the organization (by function, region), under-performing KPI = action plan
6. Address performance management as part of our certification roadmap (ISO/IRIS,...)

15

Operational KPIs
for Top Management Reviews

(*): 100% for all KPIs part of the IRIS certification

Back to basics

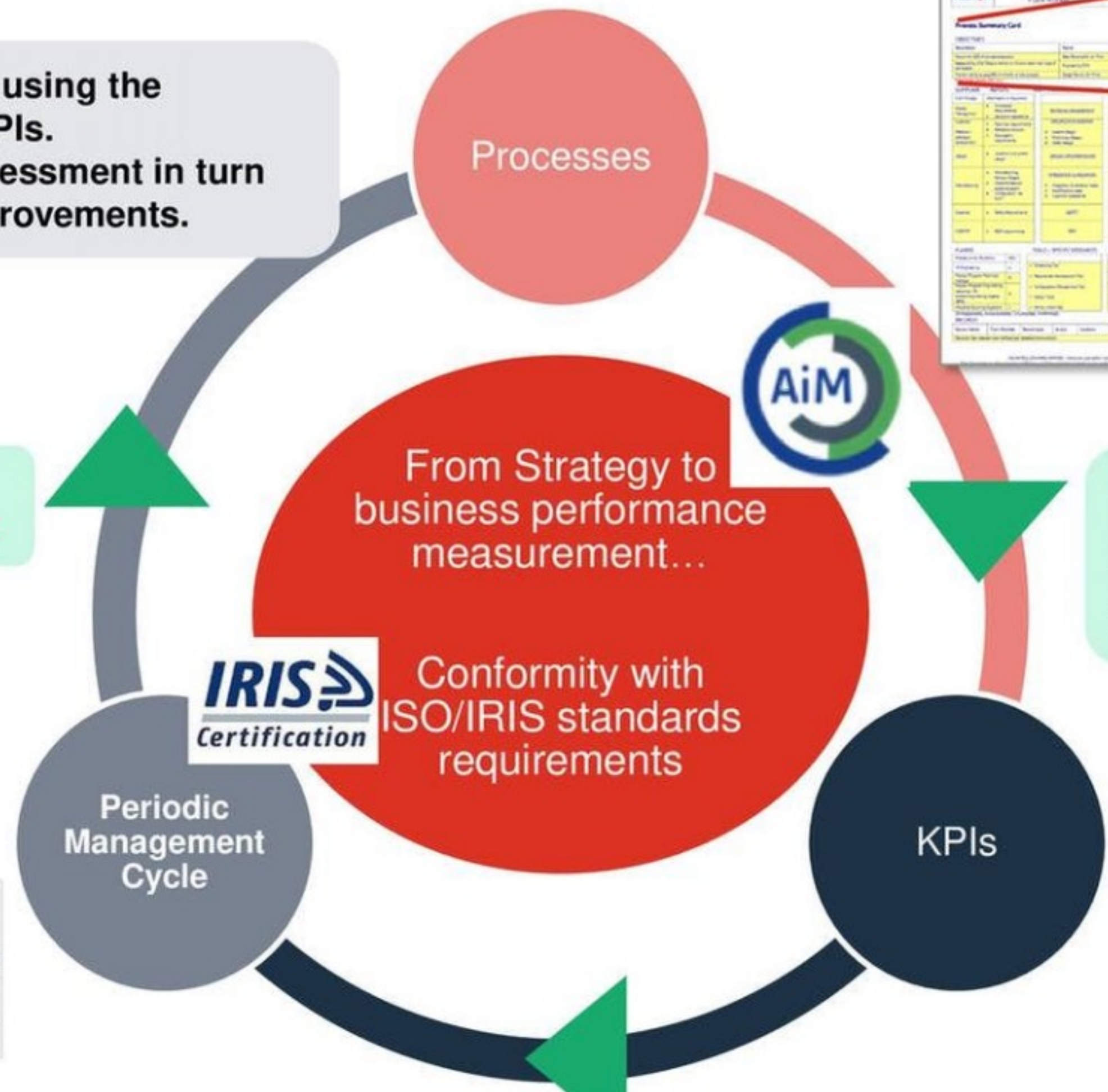
Alstom performance management scheme is based on 3 key pillars

Review performance using the available standard KPIs. KPI performance assessment in turn leads to process improvements.

Process Reviews & Management Reviews

KPI SHEETS Well defined and formalized to enable common understanding

Powerful & digitized TOOLS to enable efficient consolidation and great possibilities for analysis to facilitate decision-making



Process Summary Card		INDICATORS										
OBJECTIVES	Description	Name	KPI sheet ref no									
<ul style="list-style-type: none"> Control the SPI of contract execution Ensure ability of SPI to allow us to be on each main site of value add Ensure ability to give an idea for all the projects 		<table border="1"> <tr> <td>SPC Review for all sites</td> <td>Q4-2019</td> <td>10/10/2019</td> </tr> <tr> <td>Engineering SPI</td> <td>Q4-2019</td> <td>10/10/2019</td> </tr> <tr> <td>Design Review for all sites</td> <td>Q4-2019</td> <td>10/10/2019</td> </tr> </table>	SPC Review for all sites	Q4-2019	10/10/2019	Engineering SPI	Q4-2019	10/10/2019	Design Review for all sites	Q4-2019	10/10/2019	
SPC Review for all sites	Q4-2019	10/10/2019										
Engineering SPI	Q4-2019	10/10/2019										
Design Review for all sites	Q4-2019	10/10/2019										



ALSTOM		KPI - Project Performance Indicator (SPI)		Application													
Written by:	Eric BORDU / Process & Tools Manager	Version:	001 - 010 - 010	Process & Tools	Project												
Approved by:	Hubert PÉDÉRET / VP Tools & Project Performance	Order by the signatory:	for implementation of the document														
<p>Project Title: Project Performance Indicator (SPI)</p> <p>Project Process: SPI</p> <p>1. Objective: "Project Performance Indicator (SPI)" is a tool supporting the SPI target setting process for SPI, for the internal and external performance comparison and the operational impact, from April 2019 on. The delivery of SPI, the internal Performance Comparison and Operational Impact are addressed in CP/SPM/SPC (internal Analysis/Operational Impact) (SPI).</p> <p>2. Scope: SPI</p> <p>3. Target: The target is to have all Regions have some target for all and then results at project level.</p> <p>4. Deliverables: The KPI sheets to monitor the operational conditions from the process PI (internal target) at project level and to analyze the global trends to achieve the operational results at Site and Region levels.</p> <p>5. Risk: N/A</p> <p>6. Conditions and scope of implementation:</p> <table border="1"> <thead> <tr> <th>Project</th> <th>Site</th> <th>Region</th> <th>Operational Status</th> <th>Region</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>						Project	Site	Region	Operational Status	Region	Status						
Project	Site	Region	Operational Status	Region	Status												

IRIS guideline on KPI

[PDF](#)

IRIS Guideline 1 KPI rev01 2020.pdf

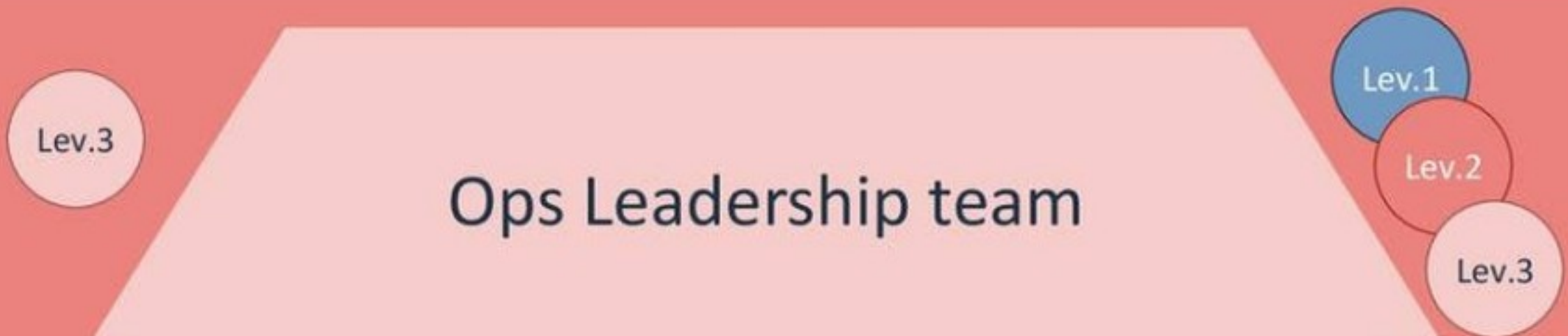
Global Operational KPI Governance: Overview

From Company vision...



The sum of Level 1, 2 & 3 represent the Functions' Dashboard

... to KPIs to manage Site



GLOBAL VIEW - Level 1 KPI status

Monthly values shown below

Level	Main function KPI	Global Alstom				Status	AMECA	APAC	EMR	FR	LAM	NAM	HQ
		Y-1 FY20	Monthly result	YTD	Target/Budget								
Lev. 1	KPI NUMBER 1	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 2	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 3	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 4	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 5	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 6	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 7	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 8	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 9	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 10	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 11	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 12	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 13	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 14	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 15	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 16	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0

+ details for each of the 15 KPIs



FUNCTION VIEW - Level 1 KPI status

Level	Main function KPI	Global Alstom				Status	AMECA	APAC	EMR	FR	LAM	NAM	HQ
		Y-1 FY20	Monthly result	YTD	Target/Budget								
Lev. 1	KPI NUMBER 1	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
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Lev. 1	KPI NUMBER 4	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 5	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 6	0.0	0.0	0.0	0.0	🔴	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 7	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 8	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 9	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0
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Lev. 1	KPI NUMBER 15	0.0	0.0	0.0	0.0	🟡	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Lev. 1	KPI NUMBER 16	0.0	0.0	0.0	0.0	🟢	0.0	0.0	0.0	0.0	0.0	0.0	0.0

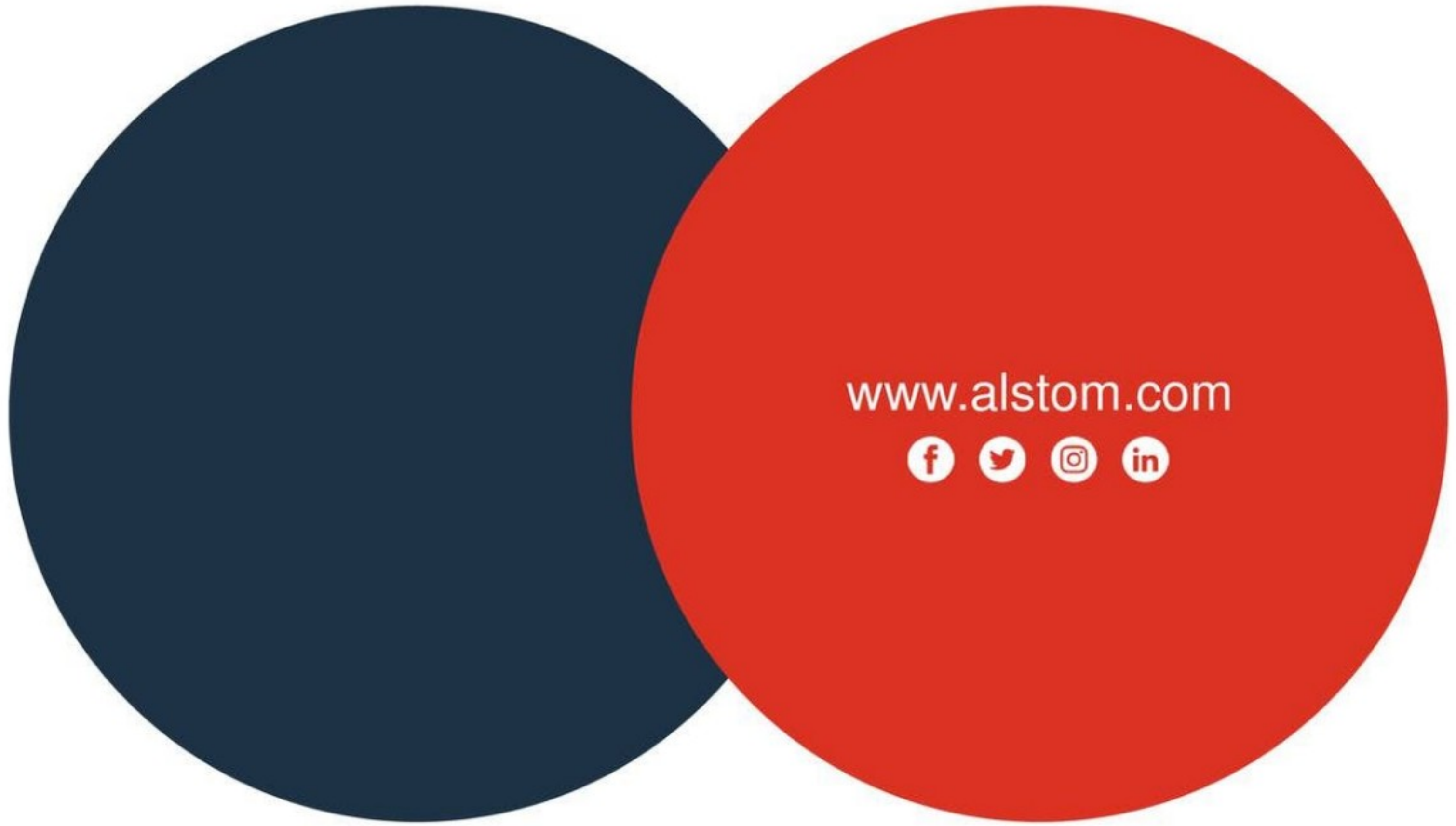


Key Success Factors for making the change

- ✓ Strong Top Management push was the game-changer
- ✓ Organized governance with a “Neutral Party” Transformation coordinating , clear Roles & responsibilities for each stakeholder
- ✓ Consistency on measured topics, even if not same KPIs
- ✓ Targets set once a year & cascaded across the different layers of the organization
- ✓ KPI definition sheet “culture” → No key KPI without its KPI sheet
- ✓ Communication, communication,... Leverage all possible networks to push the message: method & tools, continuous improvement, QMS, even... internal audit

The future...

- ✓ Key KPIs enforced in our maturity model roadmap (APSYS Alstom Performance System)
- ✓ Facilitated access to KPIs thanks to self-service business intelligence tools
- ✓ Adopting a KPI tree approach to improve data-to-action, leading. vs. lagging indicators



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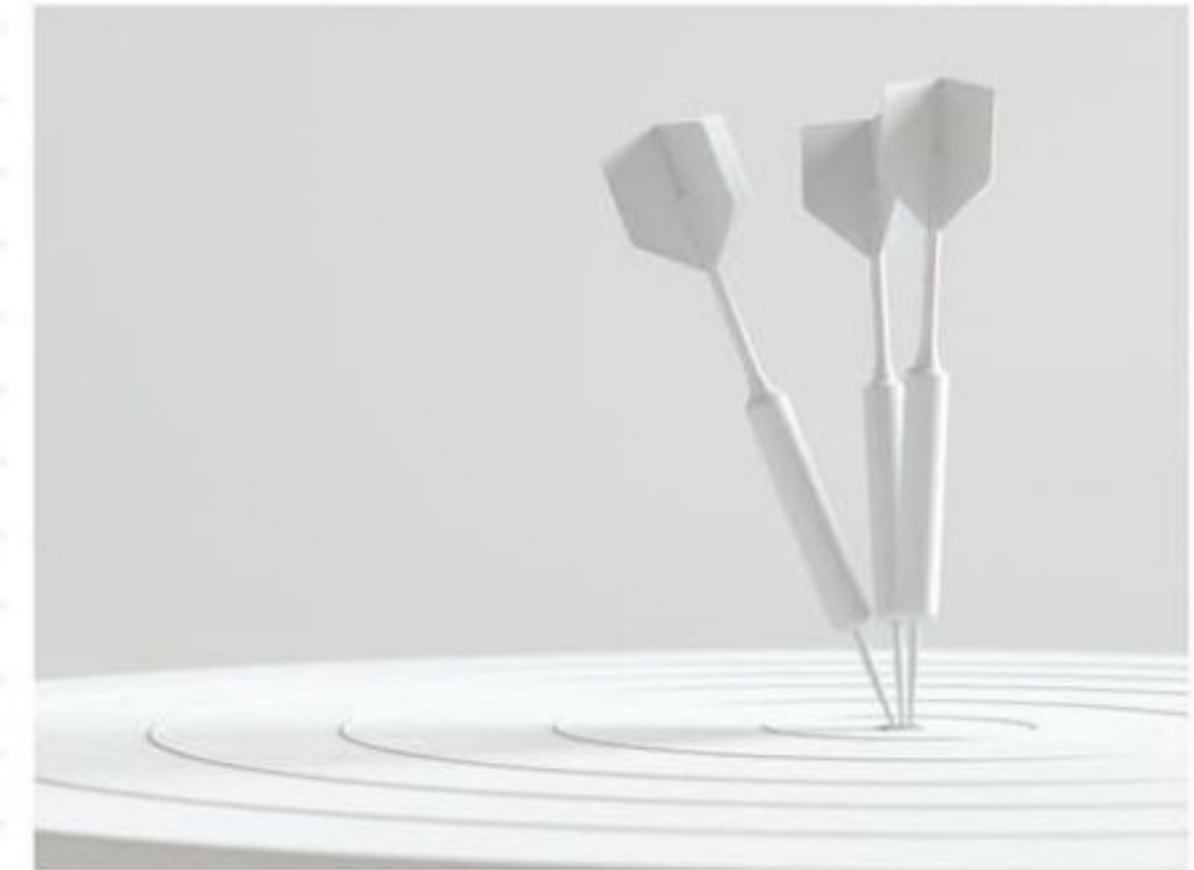
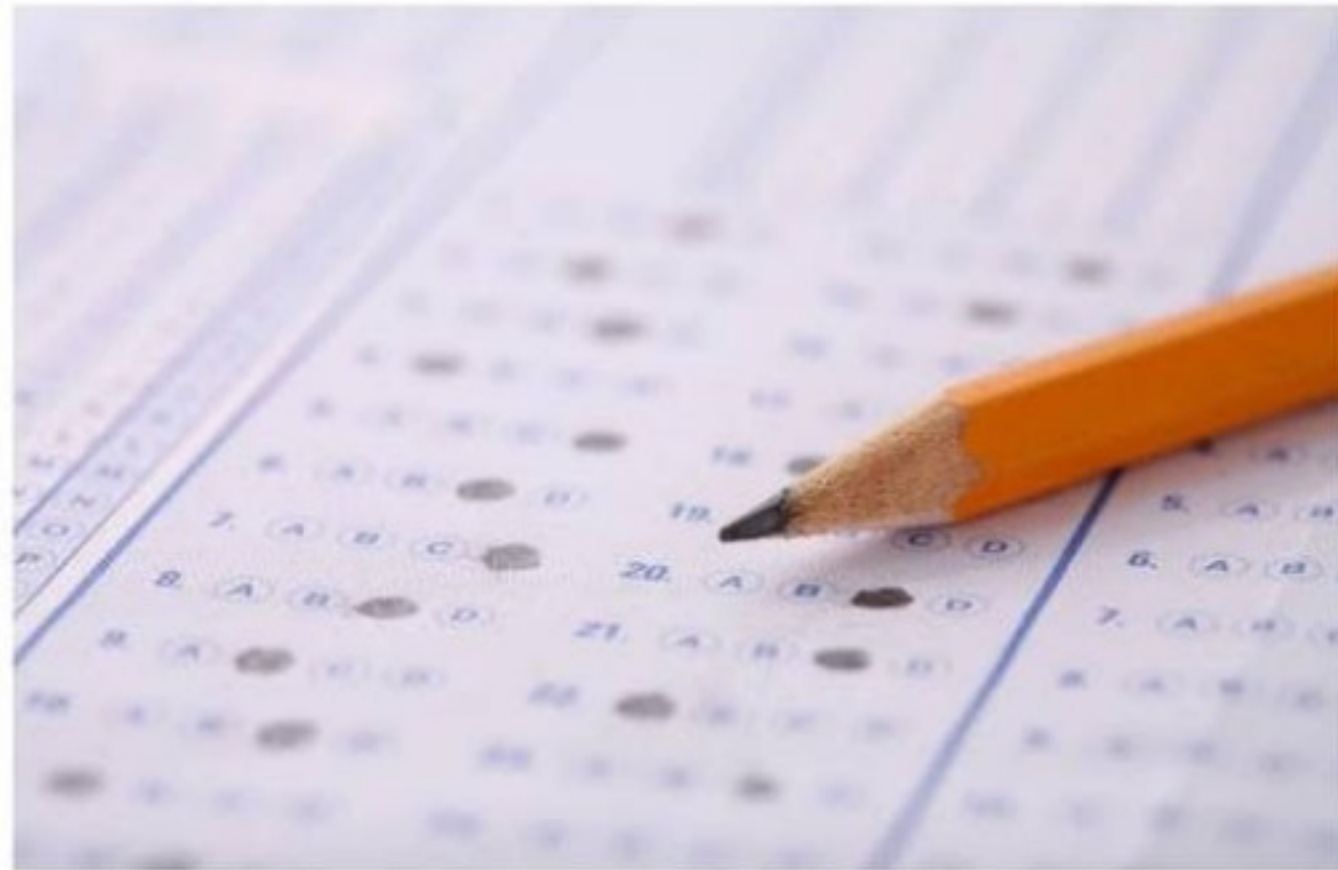
ALSTOM
• mobility by nature •

Quality Performance Level

—

A second certificate on trust

How are these pictures connected to IRIS certification[®]?



IRIS certification[®] - Scoring methodology

The IRIS certification scoring system is based on:

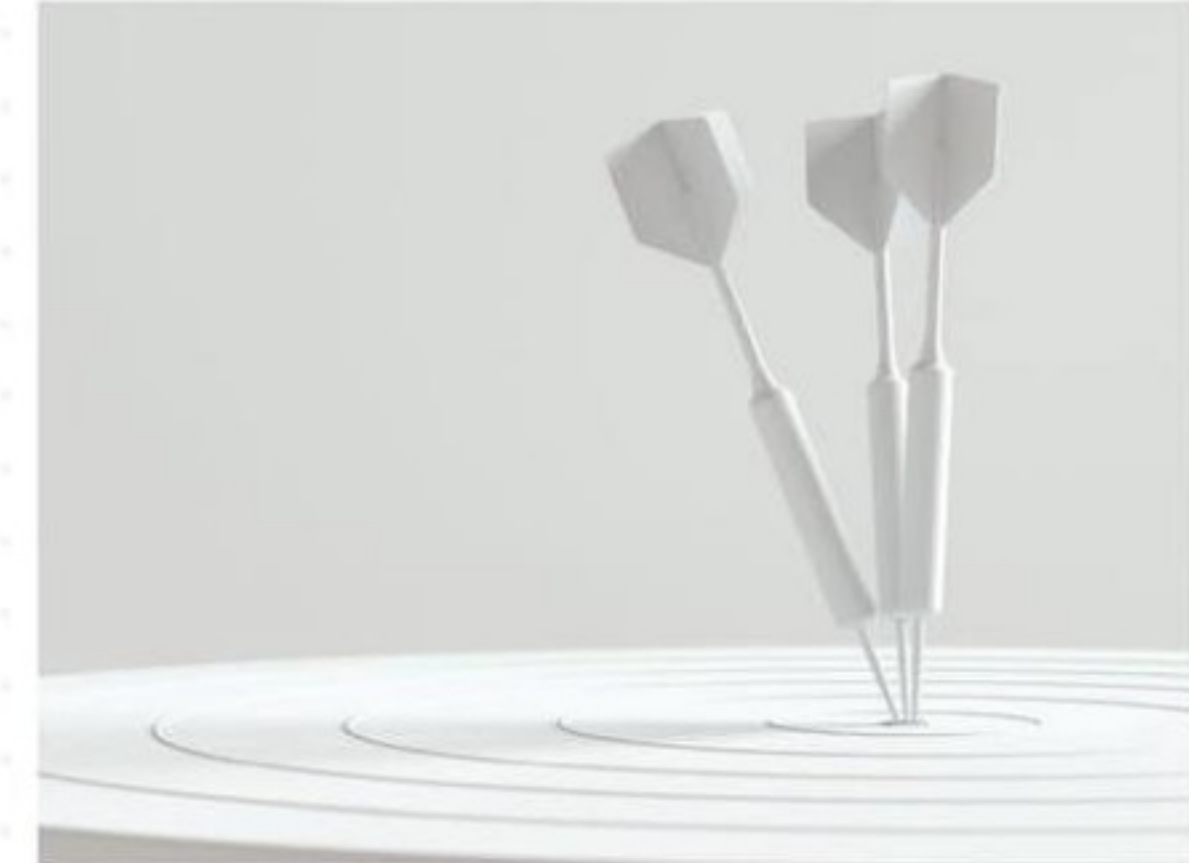
Enablers evaluation



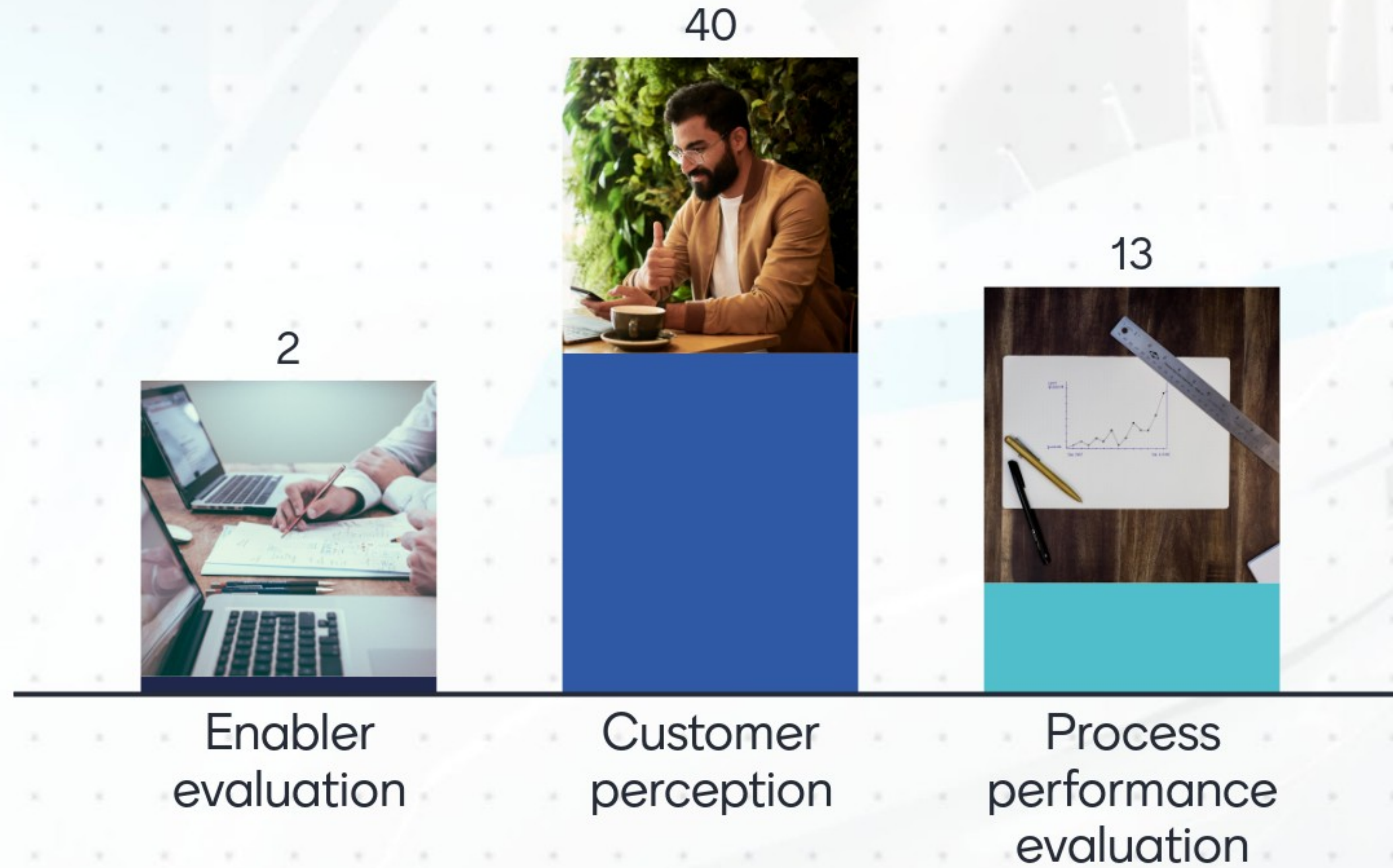
Customer perception



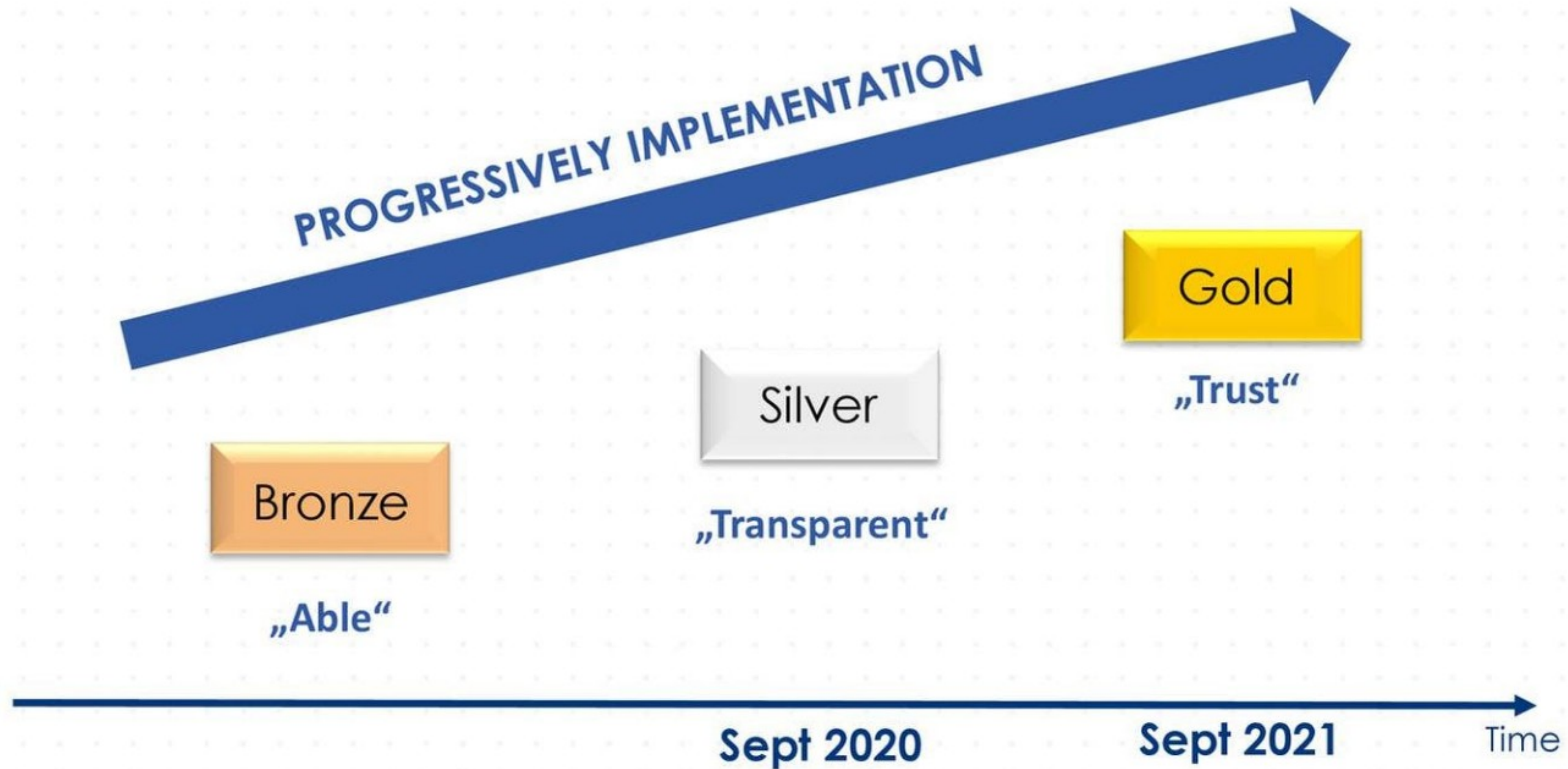
**Process performance
evaluation**



Which pillar from the IRIS certification scoring scheme do you think is the most challenging?






IRIS certification[®] - Quality Performance Level

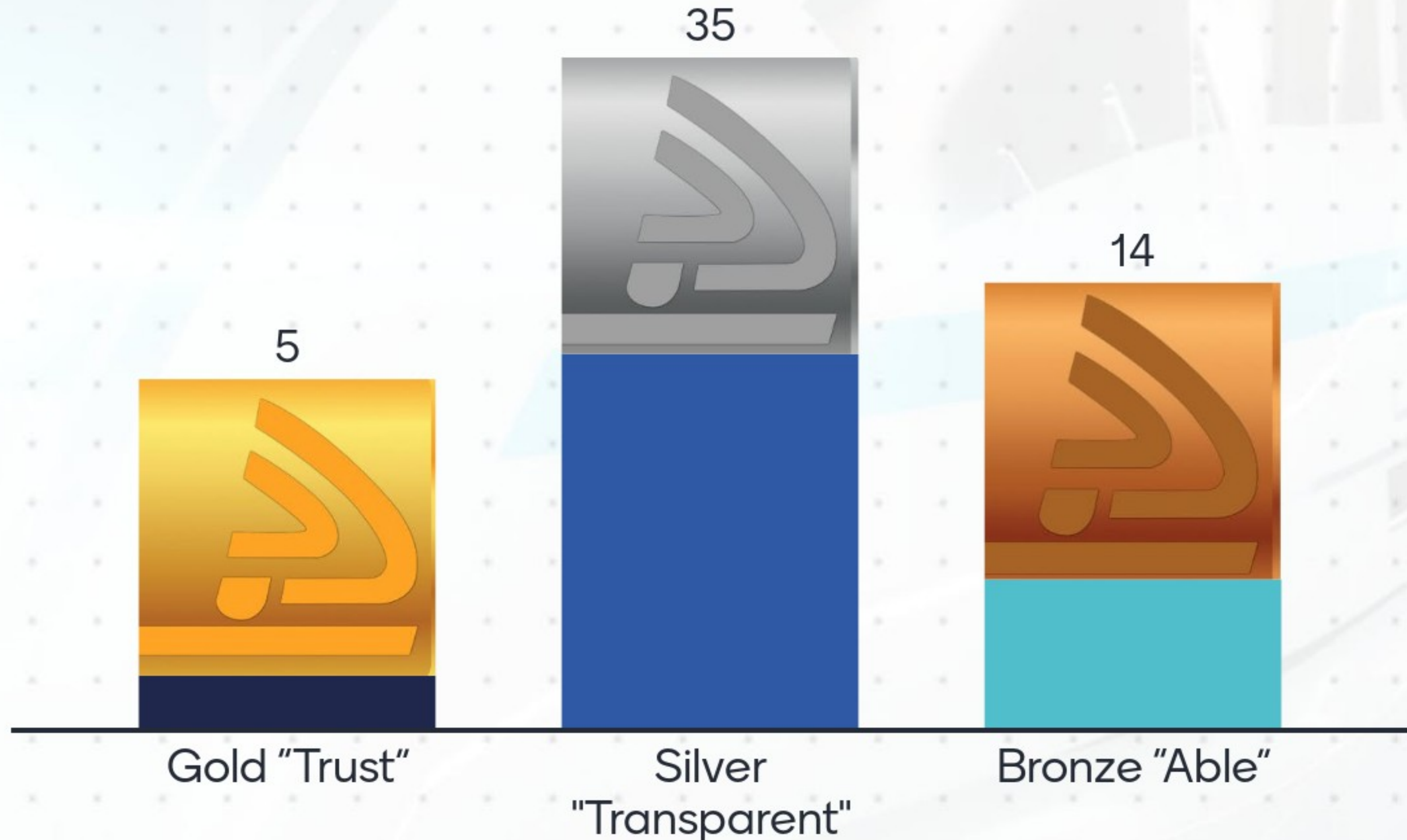


IRIS certification[®] - Quality Performance Level

Promise on product quality:

Performance level	Criteria	Assessment sheet	Customer perception	Performance evaluation
 Bronze	<ul style="list-style-type: none"> ○ Management system implemented ○ Management system fits to requirements of ISO/TS 	Threshold reached	-	-
 Silver	<ul style="list-style-type: none"> + performance mgt. system implemented + performing internal processes 	≥ 70%	≥ 75%	≥ 80%
 Gold	<ul style="list-style-type: none"> + meeting regularly customer expectation + top performing internal processes 	≥ 80%	≥ 85%	≥ 90%

Which quality level do you think your company will achieve during the next IRIS certification audit?

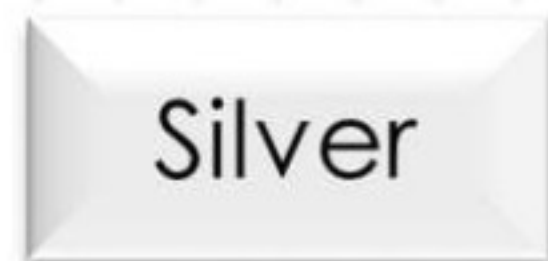


Status of Quality Performance Level

More than **2100** certificates in **53** countries



Bronze



Silver

~ 5%
of certificates



Gold

Gold potentials: ~ 1%
of certificates





IRIS Performance Management at Schaeffler

IRQB webinar; Feb. 5th, 2021; M. Betz

IRIS performance management – implementation by Schaeffler Q-System

1 Enabler Evaluation

2 Customer perception

3 Process Performance Evaluation

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IRIS CERTIFICATION
Conformity Assessment:2020

To: Michael Betz

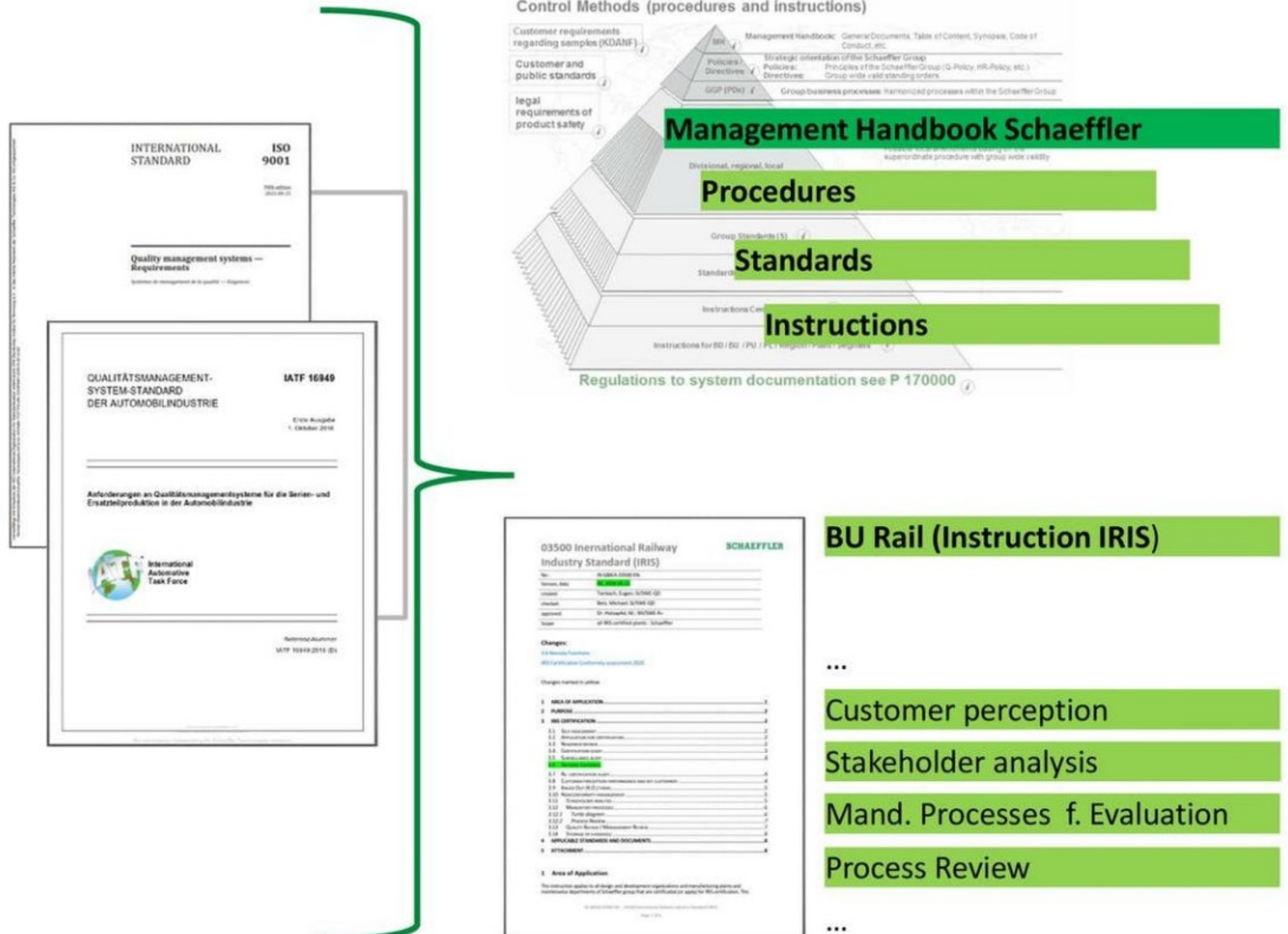
Client: SCHAEFFLER Technologies AG & Co. KG

Order: IRQB- WG2 on 6 May 2020

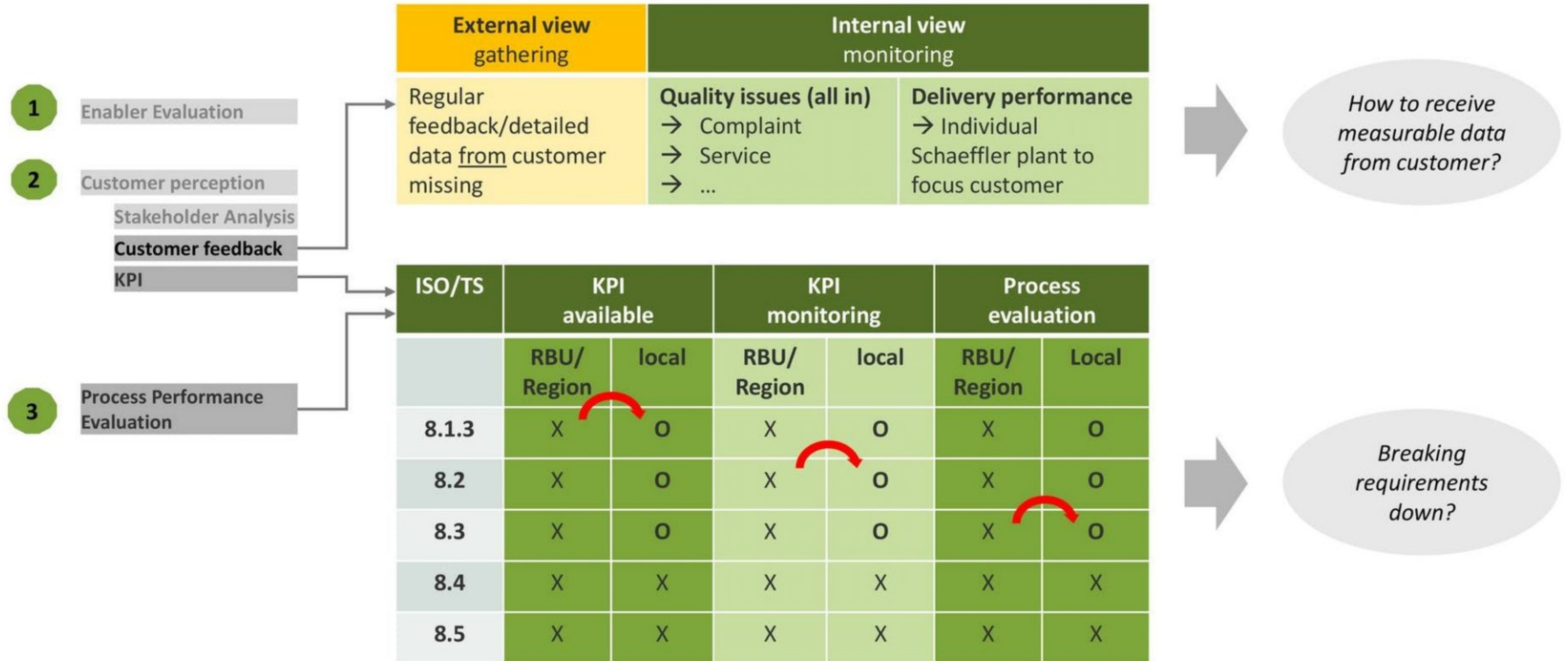
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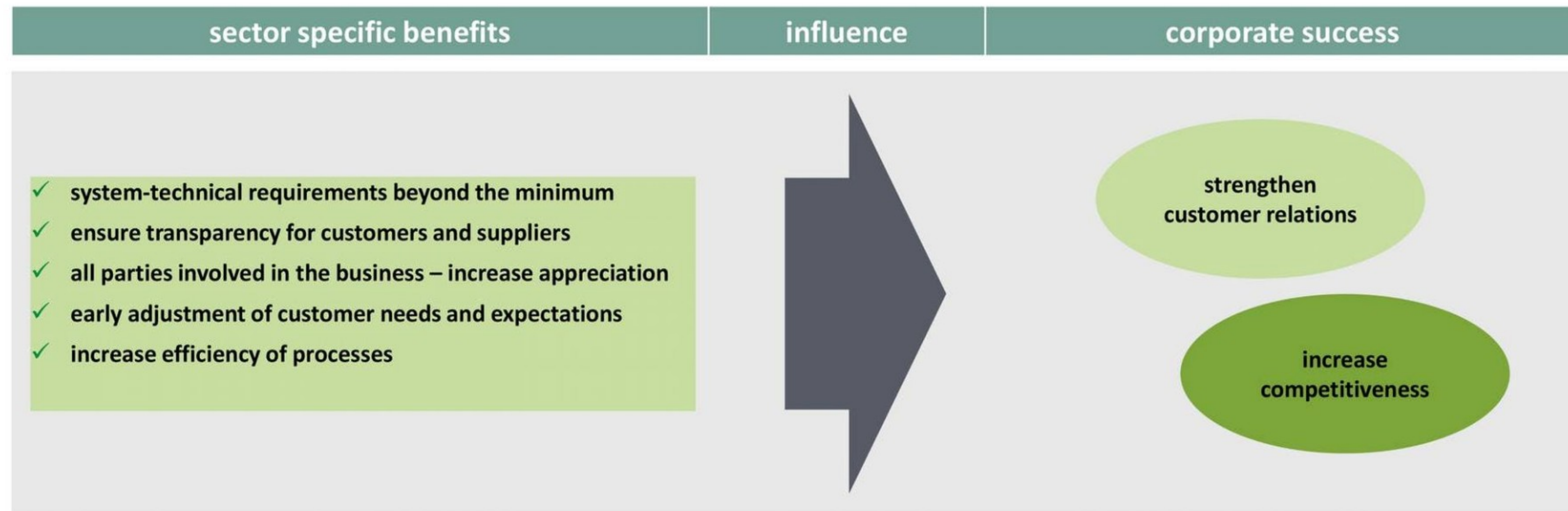


IRIS performance management – challenging implemented proceedings



IRIS performance management – benefit for Schaeffler

Schaeffler Business Unit Rail



SCHAEFFLER



**Thank you for your
attention!**

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- LINKEDIN
- TWITTER
- IRQB BULLELTIN

Register for the next IRQB Webinar on Remote Auditing (5 March 2021, 14 PM)